

# Living the digital transformation in a biotech company

DataHow Symposium 2025 26.06.2025

Dr. Dietmar Andreas Lang

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#### **Presenter Introduction**





### Dr. Dietmar Andreas Lang, MPharmMed Senior Director Platform Development PM

- Structural biologist / biotechnologist by training
- > 30 years of experience in biotechnological R&D
- ~ 24 years working at international organization & companies
- Leading multiple projects in research, development & manufacturing of (i) biopharmaceuticals (biologics), (ii) medical devices/companion diagnostics & (III) consumer goods
- Since 10/2023 at Curevac

## **AGENDA**



- Introduction to the company CureVac
- The digital use case
- Summary & Outlook

### CureVac at a Glance



#### **Pioneers in Medical mRNA Applications**



Headquartered in Tübingen, Germany

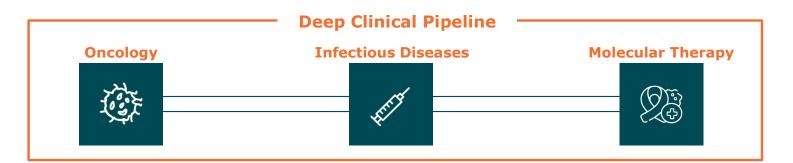


### **Manufacturing Expertise**

### Scalable Solutions

Inhouse GMP manufacturing complements end-to-end mRNA capabilities





### The RNA Printer®



Rapid and highly automated

#### **Financing Business Transformation**





Nasdaq Biotech Index

#### **MD** Anderson





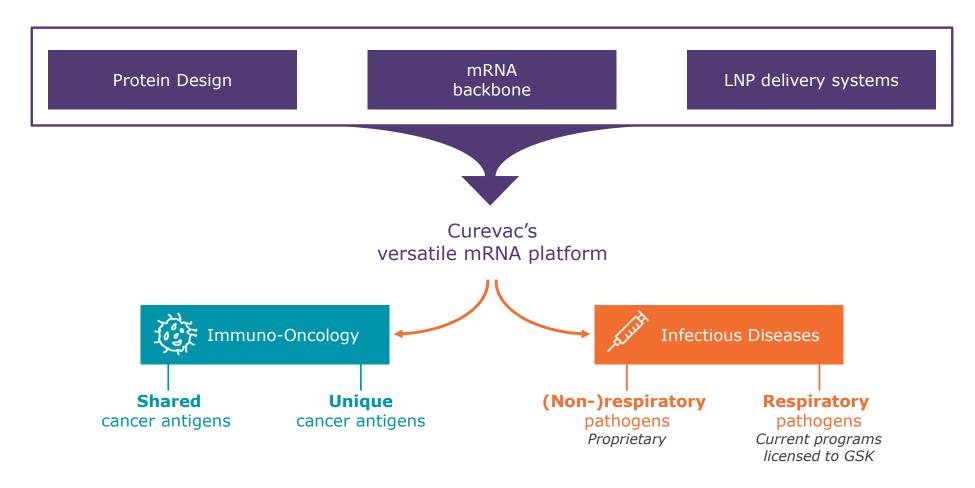


#### **Strategic partnerships**

- Operational expertise
- Development support
- Commercial execution power

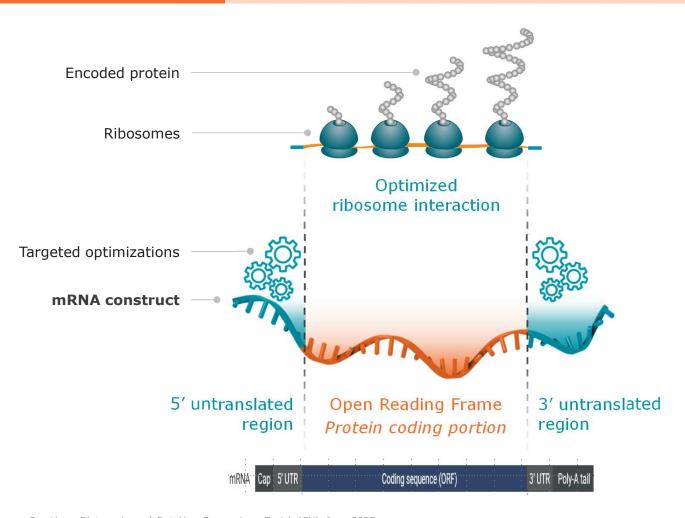
## mRNA technology Driving Our Pipeline Strategy





### Optimizing mRNA for Broad Range of Vaccine Applications





- Optimizing untranslated regions based on **potent**, **tissue-specific** regulatory elements
- Optimizations allow for increased translation efficiency and immunogenicity
- Maximizing ribosome interaction for increased protein expression enables low dose activity

### mRNA platform is composed of 3 components:



## mRNA technology

### **Sequence-based stability**

Coding sequence optimisation

**UTR** optimisation

**RNA** modality

Optimizations allow for increased translation efficiency and immunogenicity

# Manufacturing & Process technology

**DNA** process

mRNA process

Formulation process (e.g. LNP)

**Novel ionizable lipids** 

**Novel helper lipids** 

**Novel non-PEG lipids** 

Novel immune cell targeted lipids

**Analytical methods** 

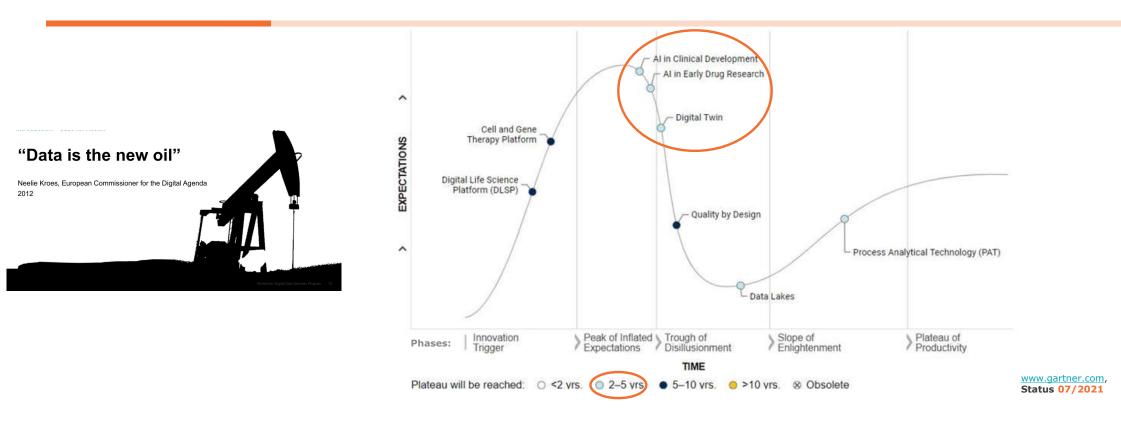
driving the efficacy (and tolerability)
enabling tissue and cell-specific delivery
stabilizes the particle against
aggregation

**Delivery technology** 

CureVac – Dietmar Lang | DataHow Symposium, Zurich (CH), June

## Life Science "Technology" Hype Cycle



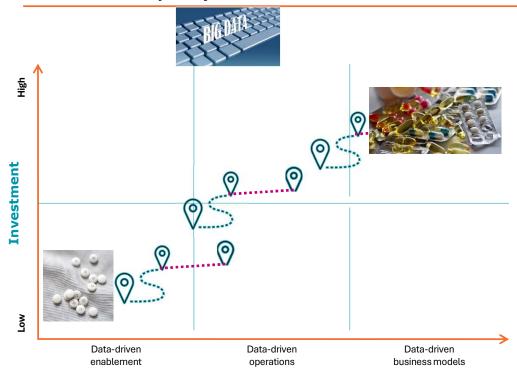


The graphic shows the expectations for given technologies to mature (5 phases) over time from innovation idea to daily life productivity

## Pharma companies are re-inventing their business based on data and AI, ...



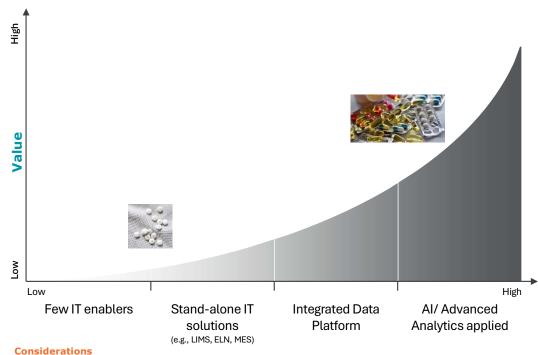
#### The data-driven journey



#### **General considerations - Biotech**

- Speed up development to get to market quickly and to be prepared to scale up later
- Choose targeted areas of investments given no market revenue is generated
- Leverage the tech ecosystem to gain momentum in digital & data journey

#### **Digital & Data Maturity Curve**



#### Considerations

- Technical process enablement is key to accelerate data value by applying AI/ML and other digital enablers
- An integrated data platform fueling use cases in combination with data governance and standardized data models is essential to driving efficiency and business growth

## Digital & Data (D&D) Strategy Objectives

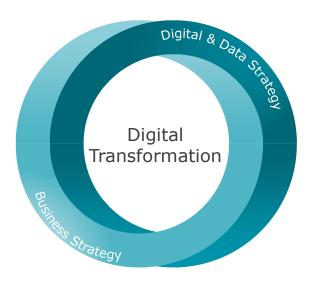




Our Digital & Data (D&D) Strategy is key to achieving our business goals by strengthening our IT foundation, sparking data-driven innovation, and **fostering a culture that sees data as a vital, cross-departmental asset** 

#### **Business Imperatives**

- 1 Strengthen our R&D Pipeline
- 2 Innovate our mRNA Platform
- (3) Ensure Financial Sustainability
- 4 Increase Manufacturing Flexibility and Efficiency
- Enhance organizational efficiency and drive culture change



#### **D&D Vision Imperatives**

Digitize processes and drive data value acceleration at the same time



Focus available resources on internal gamechanging data & AI readiness & value

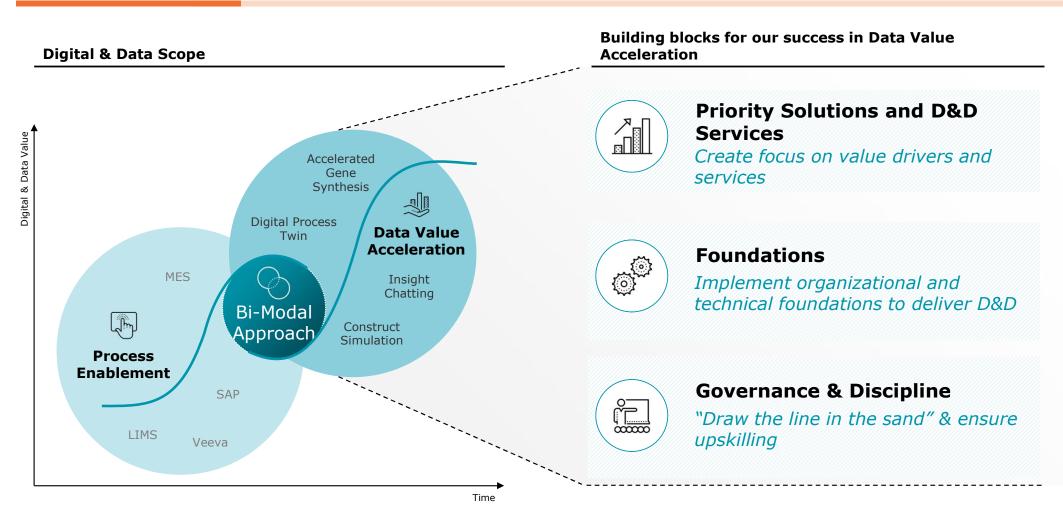


Follow CureVac's design principles while operationalizing D&D capabilities



### Process Enablement and Data Value Acceleration are mutually dependent

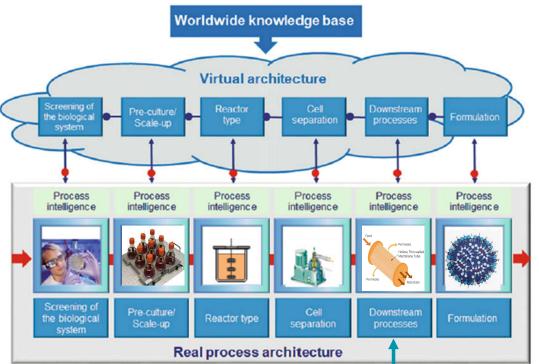




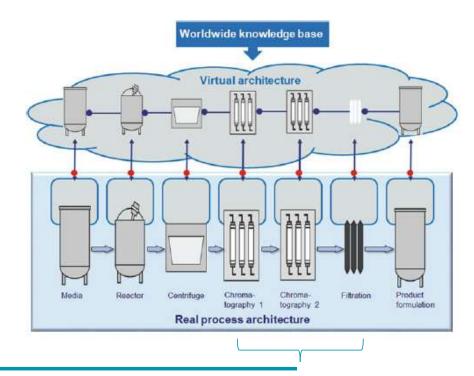
### Bioprocess Intelligence



Interaction real vs virtual process architecture; Bioprocess is divided into 6 main modules



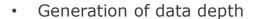
# **Control** of biotechnological process via digital twin virtual architecture



for mAbs / non-mAbs / mRNA products

## Digital Bioprocessing – holistic view

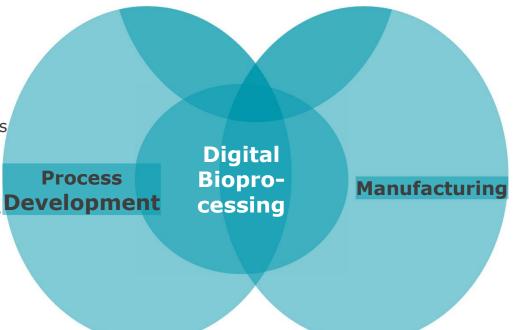




Prediction of bioprocessing steps

 Simulation of new whole bioprocesses

Computational Bioprocessing

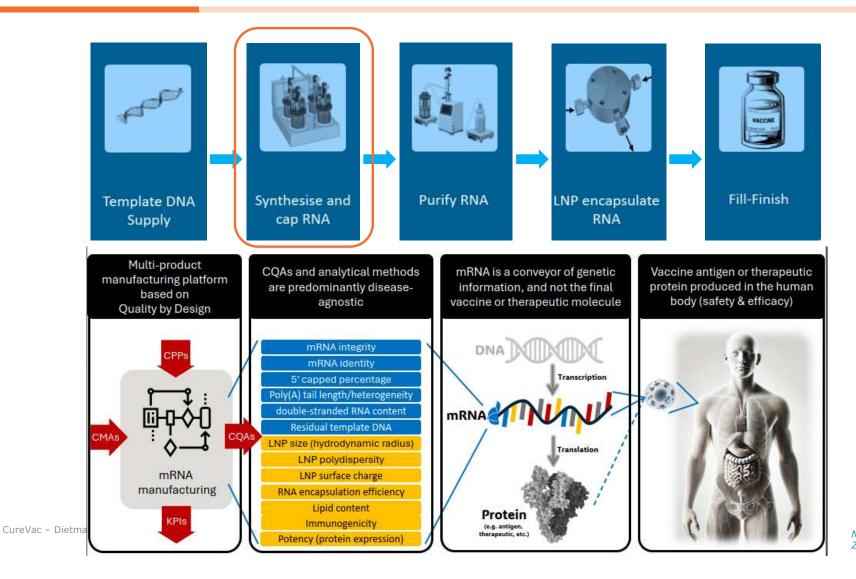


- · Process-optimized data
- Automation
- Control & Validation

### Digital Manufacturing

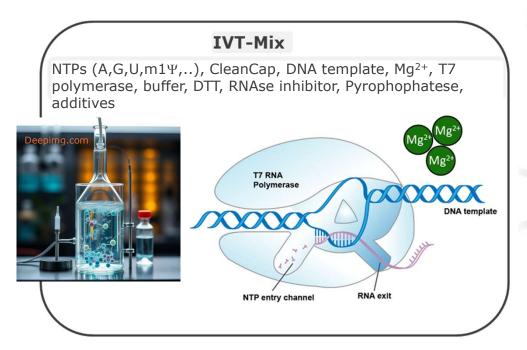
# Overview of mRNA manufacturing process (multi-product mRNA platform)



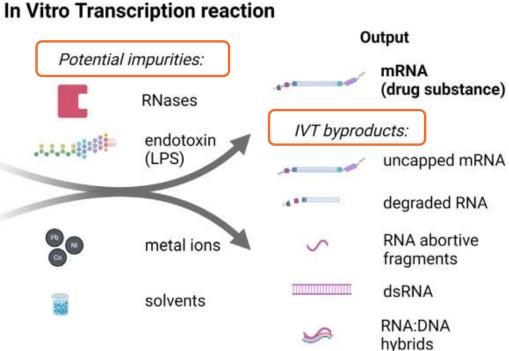


### mRNA process: the IVT reaction step – a bio-catalytical step





Shaking, temperature, pH, incubation duration



Impact on critical quality attributes like yield, integrity, capping, (im-)purity...

Modified after Lenk et al., 2024

## Digital use case: Setting the scene



Gap Analysis





Reaction optimization by modeldirected condition selection (e.g. higher yield, with less experimental effort)

Reduce experimental effort for technology transfer (non-GMP to GMP)

Scope

1)

2 DATAHOW -Historical Data Data Motel New Trials Findable Accessible Interoperable Reusable Prediction PoC 1 Capping **RNA** integrity [dsRNA] [Yield] high [Oligo concentration]

2)

# Digital use case: Digital process step model to predict and optimize CQAs developed



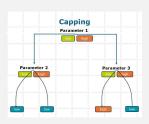
# External support onboarding

- Partner selection process (RfP, Proposal review & evaluation),
- Onboarding partner



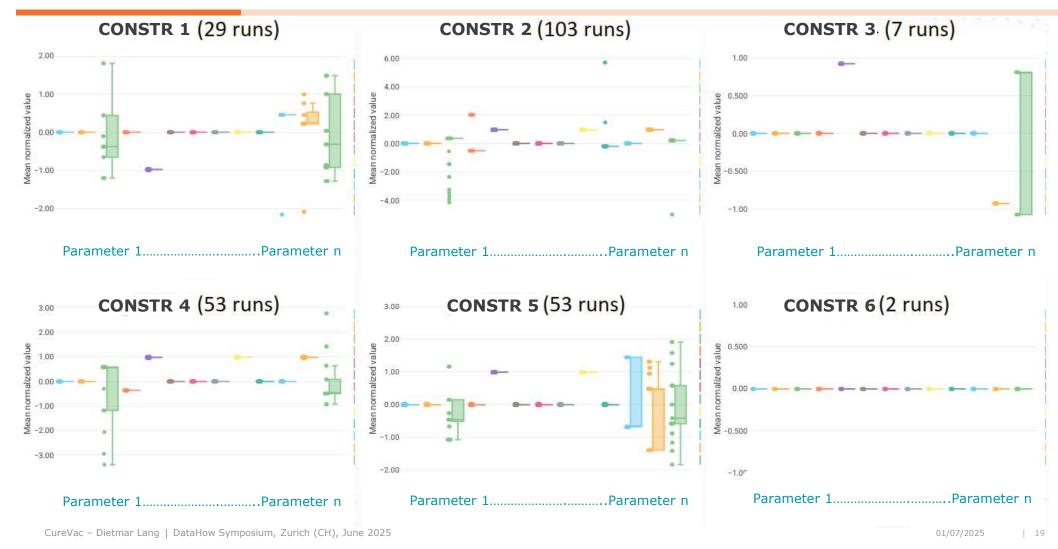
# Analysis of non-GMP & GMP data

- Assessed data needed for model building / training
- Limited data variability, limited model quality expected
- thus, planing of additional experiments



## Digital use case: In historical data, not all factors have been varied for all constructs (!)





# Digital use case: Digital process step model to predict and optimize CQAs developed



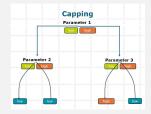
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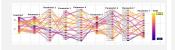
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# Additional experiments

- Conducted 20 additional experiments for model enhancement
- High sampling frequency for kinetic interpretation
- Reflecting on different parameter setting outside of usual boundaries

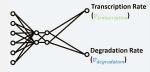


### Build and trained AI process model

 hybrid process model developed by



- Artificial neural network to model process dynamics
- Partial Least Square (PLS) model to model product quality



# Digital use case: Digital process step model to predict and optimize CQAs developed



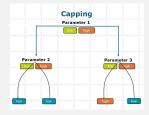
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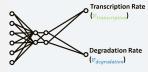


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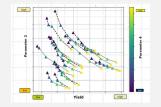


- Artificial neural network to model process dynamics
- Partial Least Square (PLS) model to model product quality



# Used model to optimize IVT conditions

- Defined thresholds for targeted CQAs
- Assigned weight to CQAs within acceptable ranges to direct model optimization
- Model suggested experimental conditions to validate optimized IVT



# **Experimental** validation

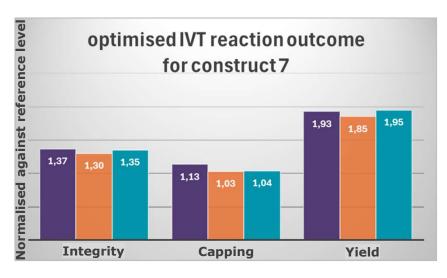
- Conducted
   experiments for
   validation of model
   selected conditions
- Evaluated model prediction vs. measured results

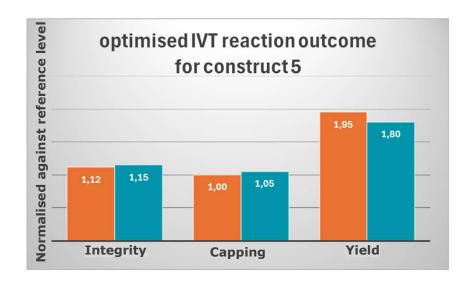


Knowledge transfer / data ingestion in cloud

## Digital use case: Model-derived conditions for IVT showed similar quality







- Reference experiment
  Model prediction
  Validation experiment
- > Validation experimentation confirmed the model-based parameter prediction!
- > A business relevant parameter sweet spot for cost savings identified

### Summary



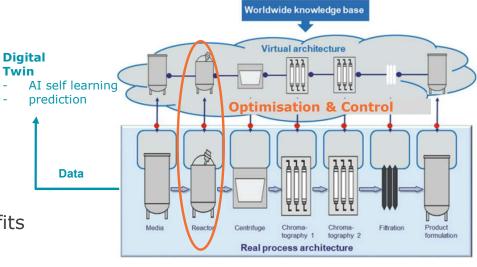
Partnered with DATAHOW for IVT bioprocess modelling (PoC)

Leveraged existing IVT data and generated more data with additional experiments ( » F.A.I.R)

Digital process twin for 2 constructs built

construct 7 successfully applied (with business related benefits identified)

Model-based DoE application for process optimization of



Schepers et al., 2021, Helgers et al, 2021

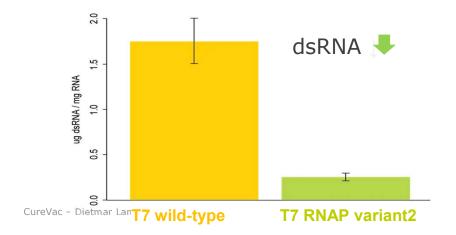
Integrated data into cloud platform for future use cases & model refinement

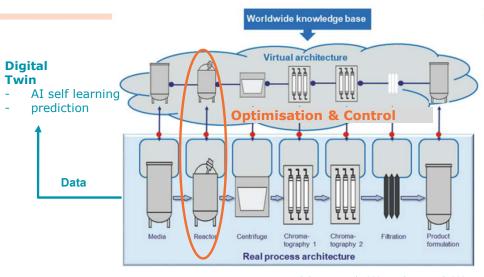
#### Outlook into the future



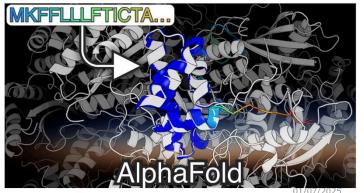
- 1) Hybrid modelling of reaction parameters (mechanistic modelling with data-driven modelling) including machine learning using modified reaction conditions, Co-factors, employing alternative stabilizers / protector molecules
- 2) together with machine-learning based structure prediction tools (structural fold modifications or even de novo scaffolding) for the catalytic protein(s) of the reaction (engine T7 RNA Polymerase & conductor IPP)

will further improve the mRNA product (therapeutic) quality in the future





Schepers et al., 2021, Helgers et al, 2021



Yang et al., 2023, Jumper et al.,2021

## Acknowledgements



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- Konstantinos Xylogiannopoulos
- Frank Keul
- Dominik Esslinger

#### **RNA Printer Unit**

Patrick Zägel

### **MSAT Unit**

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- Jan Wolfgramm



- Alice Rosa
- Guilherme Ramos
- Moritz von Stosch
- Michael Sokolov
- Alessandro Butto

### **Technical Development**

- Sven Trucks
- Janina Rehder
- Jochen Stehle
- Claudia Baar-Schut
- Akanksha Moga







KNOWLEDGE

EXPERIENCE

BILITY



**BACK-UPs** 

TRAINING

GROWITH

## Diversified Pipeline Targeting Urgent Medical Needs



			Collaborator	<b>Preclinical</b> development	<b>Phase I</b> development	Phase II development	<b>Phase III</b> development
Oncology	Resected glioblastoma	CVGBM	Proprietary				
	Squamous NSCLC	Off-the-shelf cancer vaccines	myNEO Therapeutics				
	Undisclosed indications	Off-the-shelf cancer vaccines	MD Anderson				
	Undisclosed indications	Personalized cancer vaccines	Proprietary				
Infectious Diseases	Urinary tract infections	UPEC vaccine candidates	Proprietary				
	Seasonal influenza/ COVID-19 combination	Multivalent candidate	Fully licensed to GSK				
	Seasonal influenza	Multivalent candidate (B strain optimization)	Fully licensed to GSK				
		Multivalent candidate	Fully licensed to GSK				
	Avian influenza	Monovalent candidate	Fully licensed to <b>GSK</b>				
	COVID-19	CV0601 / CV0701	Fully licensed to GSK				
Molecular Therapies*	Gene editing	Cas9 enzyme	CRISPR MENTALISM				

# T7 RNAP - structural changes at the active site (single nucleotide addition cycle)



### Potential reagents required for IVT reaction

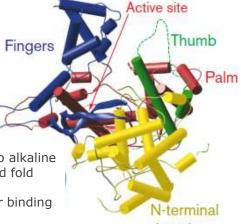
Potential reagents required for TVT reaction								
Compound	Туре	Comments (impact)						
DNA	template							
ATP, GTP, CTP	Nucleotides							
UTP <i>or</i> m¹ΨTP	Modified/ Unmodified Uridine							
CleanCap	Protector molecule	Stability						
Tris-HCI, HEPES	Buffer	Chelating effect, enzyme functionality						
Dithiothreitol	Reducing agents	Conformational stability						
Spermidine	Polyamine	Chelating effect						
Mg <sup>2+</sup>	Cofactor	Activity (alternatives ?)						
RNase Inhibitor	Protector	Stability						
Pyrophosphatase	Enzyme (mesophilic)	Activity						
Triton X100 / other additives	Nonionic detergents / salts etc.	Educt/product solubility						

Steitz, 2008; McMinn et al., 2024; Sousa, 2000

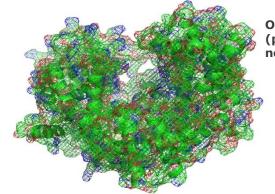
### plus phage T7 DNA dependent polymerase (EC 2.7.7.6)

#### **Characteristics**

- Monomer
- 98 kD (883 amino acids)
- Mg<sup>2+</sup> as co-factor
- mesophilic
- pH activity range > neutral to alkaline
- C-terminal region> right hand fold (thumb, palm, thumb)
- N-terminal region promoter binding domain



domain Castro et al. 2007, Cheetham et al., 1999 PDB: 1ARO, 1MSW, 1QLN, 2pi4, 2pi5



Overall fold with surface (polar - red/blue, non-polar -green)

### **Benefits**





**Accelerated timelines** from sequence to clinic -fast project execution-



**Efficiency win** by 20-50% (higher throughput (more projects), higher product yield, less lab work)

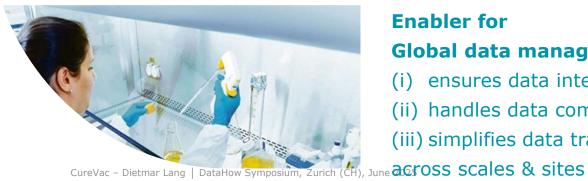


**Enabler for Global data management** 

- ensures data integrity,
- (ii) handles data complexity,
- (iii) simplifies data transfer



**Enabler for Improved process robustness** (QbD and PAT)

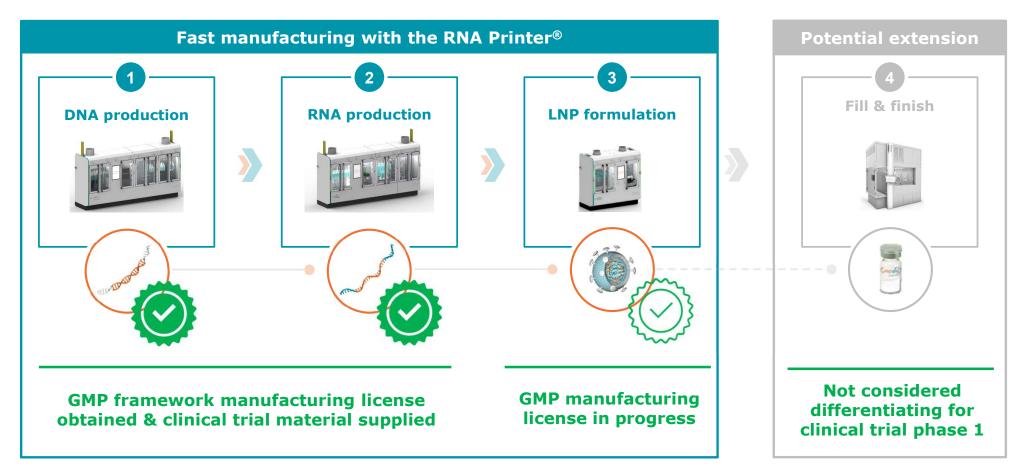




01/07/2025

# The RNA Printer® & Personalized Therapies: Highly Automated Tool to Manufacture mRNA Therapeutics: Details

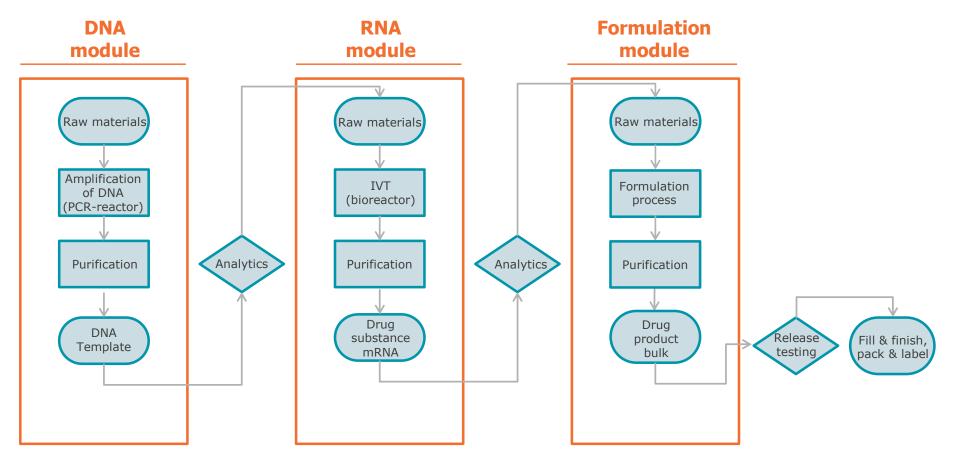




GMP, good manufacturing practices; LNP, lipid nanoparticle.

# The RNA Printer® & Personalized Therapies: Process Flow Overview

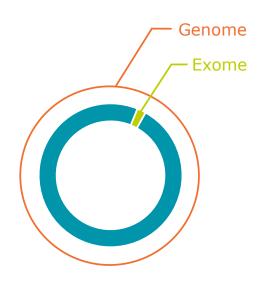




IVT, in vitro transcription; PCR, polymerase chain reaction.

## Antigen Discovery by Leveraging Full Inventory of Genomic Changes









Prediction of



Potentially immunogenic neo-antigens incl. novel classes of antigens

Conventional antigen discovery is restricted to mutations in the **tumor exome** accounting for only **1-1.5%** of the human genome

CureVac leverages the **full tumor genome** and tumor-specific **expression analysis** 

Short- and long-read

RNA sequencing

Powerful bioinformatics use the full genetic inventory to identify potentially immunogenic neo-antigens including novel cancer vaccine candidates

### **Summary**



#### **IVT** reaction

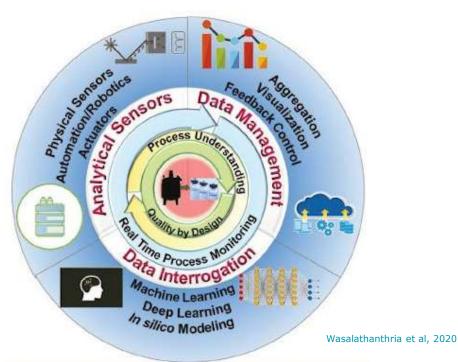
Complex reaction with impact of multiple parameters on reaction success

**Protein molecules** (T7 RNAP & IPP) are the catalyzers (engine – T7 RNAP & conductor – IPP) for the reaction

Applying machine-learning based **structure prediction tools** (structural fold modifications or even de novo scaffolding)

together with hybrid **modelling of reaction parameters** (mechanistic modelling with data-driven modelling) including machine learning will improve

- development & manufacturing, in particular
  - Product quality
  - Product costs
  - overall timeline reduction for bringing a new drug idea to market



The enabler for better process understanding and quality by design of biopharmaceuticals.

This entails analytical sensors, data management and interrogation tools.